

**King Fahd University of Petroleum & Minerals  
Mechanical Engineering Department**

**ME 578: Mechanical Properties of Engineering Polymers**

**Semester (201)**

**Homework # 2**

Assigned on: 1/10/2020

**Due date: 11/10/2020**

**Kindly, use this page as a cover page for your HW**

Name: \_\_\_\_\_ ID #: \_\_\_\_\_

#	Marks	Grades
<b>1</b>	20	
<b>2</b>	25	
<b>3</b>	15	
<b>4</b>	15	
<b>5</b>	25	
<b>Total</b>	<b>100</b>	

### Problem 1 (20 points):

A flexible rubber pipe is formed from a filled rubber with tensile modulus  $E = 1.5$  MPa. The external pipe diameter usually is 20 mm and the wall thickness is 3 mm. It is filled with a fluid pressurized to 50 kPa. Find the new pipe diameter and wall thickness. Assume the axial expansion of internal pressure is equalled by rigid pipe connectors; the pipe itself therefore carries an axial stress. (You will find this problem has no analytical solution. Use either a graphical method or numerical method (with microcomputer or programmable calculator) to obtain the solution.)

### Problem 2 (25 points):

A sample of a certain alkyl rubber has a number average molecular weight of 400 and a density of  $1.1 \text{ g/cm}^3$ . A piece of this rubber, a cube of side 10 mm, is tested at a temperature of 300 K. What are its initial modulus? What are its shear modulus? Area  $X$ ,  $Y$ , and  $Z$  are chosen parallel to the edges of the cube. A compressive force  $F_1$  is applied in the  $X$  direction to reduce the  $X$  dimension from 100 mm to 95 mm. Calculate  $F_1$ . What are the  $x$  and  $z$  dimensions, because  $X$  further compression to  $90 \text{ mm}$  is not equal to the Poisson's ratio; the  $Y$  dimension is 10 mm, the  $X$  dimension is reduced to 75 mm. What are the magnitudes of the forces  $F_2$  and  $F_3$ ? What are the  $Z$  dimensions now, because  $F_2$  and  $F_3$  must mean shear is not done in the block? Assume the other three dimensions are free.

### Problem 3 (15 points):

A sample of cross-linked natural rubber (polyisoprene) is tested at large strain and finds  $\sigma = 117 \text{ kPa}$  at 200% extension. The number of subdivisions between cross-links per unit area is  $n$  and the average length of polymer chain between cross-links

### Problem 4 (15 points):

For a certain rubber, it was found by experiment that in uniaxial extension by up to 100% the strain energy function was accurately given by the Mooney equation, with  $C_1 = 300 \text{ kPa}$  and  $C_2 = 100 \text{ kPa}$ . Find the tensile stress, based on the original cross-sectional area, required to extend a bar of this rubber by 100%. If an approximate prediction of this stress is obtained by applying the Gaussian approximation to this material, find the magnitude of the error which results.

### Problem 5 (25 points):

The following are the data shown in points on the graph of Figure 1

$\lambda$	1.00	1.125	1.25	1.375	1.50	1.625	1.75
$\sigma$ (MPa)	0	0.5	1.0	1.5	2.0	3.0	6.0

- show that the Mooney theory would predict a linear relation between  $\ln(\lambda - 1/\lambda^2)$  and  $\ln \sigma$ . Using your data, does the theory hold? Find the constants  $C_1$  and  $C_2$ . All three are then available  $G$ .
- Apply the equation  $G = 3kT$  to find the number average degree of subdivision between cross-links for this sample in natural rubber.
- Look again at Figure 1 and estimate the number  $n$  of chain links in the subdivisions between cross-links and hence estimate the number of subdivisions between cross-links per unit volume of this link.

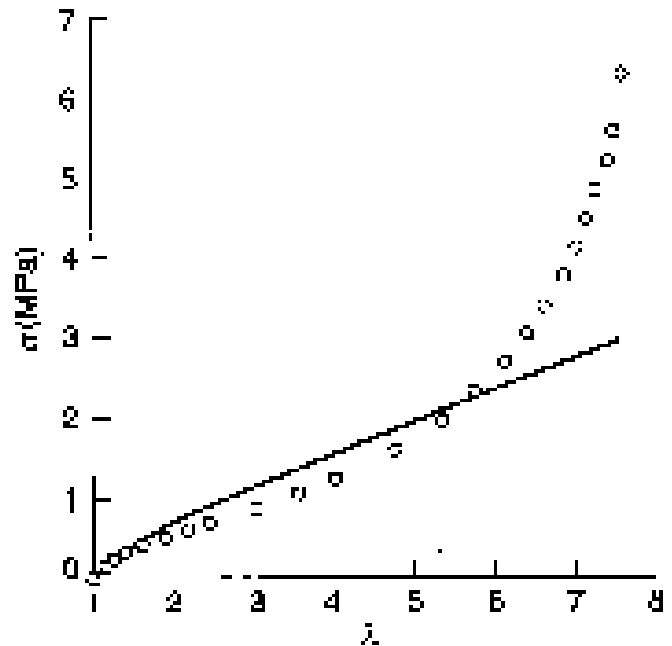


Figure 1: Nominal stress versus extension ratio, for uniaxial stretching of a sample of crosslinked natural rubber. Full line shows the Gaussian prediction.