



5.9 An article in *Industrial Quality Control* (1956, pp. 5-8) describes an experiment to investigate the effect of the type of glass and the type of phosphor on the brightness of a television tube. The response variable is the current necessary (in microamps) to obtain a specified brightness level. The data are as follows:

Glass Type	Phosphor Type		
	1	2	3
1	280	300	290
	290	310	285
	285	295	290
2	240	260	220
	235	240	225
	240	235	230

- (a) Is there any indication that either factor influences brightness? Use  $\alpha = 0.05$ .
- (b) Do the two factors interact? Use  $\alpha = 0.05$ .
- (c) Analyze the residuals from this experiment.

**Answer: By Minitab:**

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- (a) Is there any indication that either factor influences brightness? Use  $\alpha = 0.05$ .

Factors are Glass Type (2 levels) and Phosphor Type (3levels).

Response is the Current necessary to obtain a specified **brightness** level.

Hypotheses are:

- For Glass Type (A):  $H_o: \tau_1 = \tau_2 = 0$  ,  $H_1: \text{at least one} \neq 0$
- For Phosphor Type (B):  $H_o: \beta_1 = \beta_2 = \beta_3 = 0$  ,  $H_1: \text{at least one} \neq 0$
- For Interaction (A\*B):  $H_o: (\tau\beta)_{ab} = 0$  ,  $H_1: \text{at least one} \neq 0$

Confidence Level ( $\alpha$ ) = 0.05, and we will use the P-value to make conclusion depending on the rule of (If the P-value is Low the null must Go)



**General Linear Model: Current uA versus Phosphorous Type, Glass Type**

Factor	Type	Levels	Values
Phosphorous Type	fixed	3	1, 2, 3
Glass Type	fixed	2	1, 2

Analysis of Variance for Current uA, using Adjusted SS for Tests

Source	DF	Seq SS	Adj SS	Adj MS	F	P
Phosphorous Type	2	933.3	933.3	466.7	8.84	0.004
Glass Type	1	14450.0	14450.0	14450.0	273.79	0.000
Phosphorous Type*Glass Type	2	133.3	133.3	66.7	1.26	0.318
Error	12	633.3	633.3	52.8		
Total	17	16150.0				

S = 7.26483    R-Sq = 96.08%    R-Sq(adj) = 94.44%

Unusual Observations for Current uA

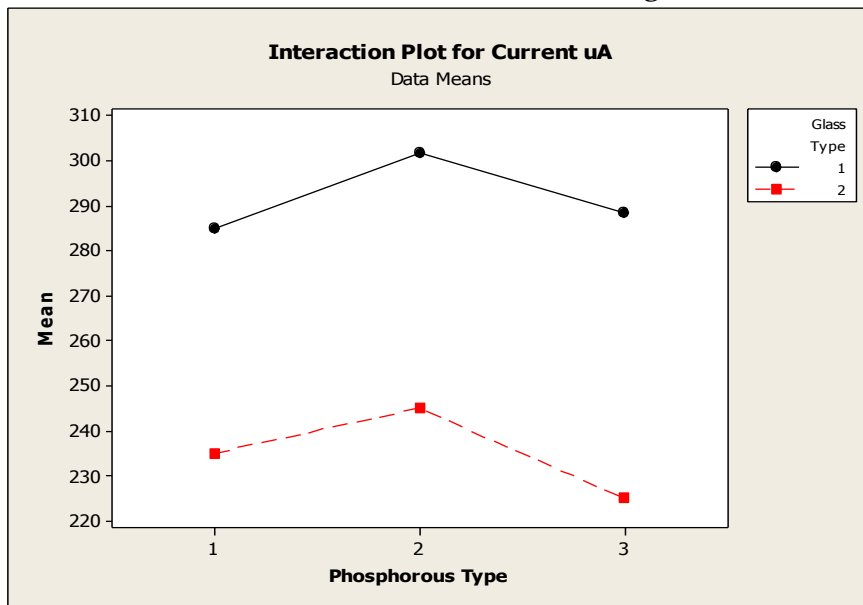
Obs	Current uA	Fit	SE Fit	Residual	St Resid
13	260.000	245.000	4.194	15.000	2.53 R

R denotes an observation with a large standardized residual.

Yes, from the P-value for the two factors we can find that both factors influences brightness.

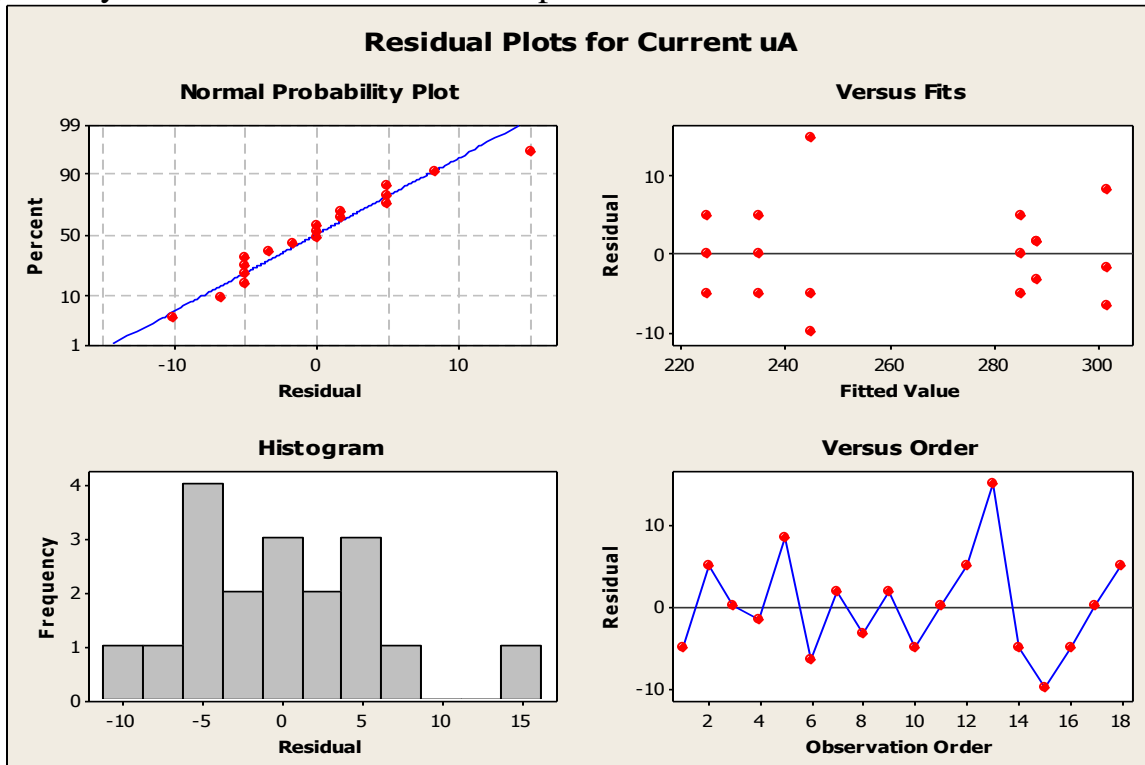
(b) Do the two factors interact? Use  $\alpha = 0.05$ .

No, the two factors interaction do not influence brightness.





(c) Analyze the residuals from this experiment.



Using the 4 in 1 plot from Minitab to analyze the residuals and from the plots we can verify the assumptions (The residuals are normality distributed with mean of Zero and constant variances):

From the normality plot the residuals are normality distributed, the means around zero and from the versus fits plot there is very slight inequality of variance but most of the data can be between two parallel lines and it is not serious so we accepted it.



5.12 An experiment is conducted to study the influence of operating temperature and three types of face-plate glass in the light output of an oscilloscope tube. The following data are collected:

Glass Type	Temperature		
	100	125	150
1	580	1090	1392
	568	1087	1380
	570	1085	1386
2	550	1070	1328
	530	1035	1312
	579	1000	1299
3	546	1045	867
	575	1053	904
	599	1066	889

- Use  $\alpha = 0.05$  in the analysis. Is there a significant interaction effect? Does glass type or temperature affect the response? What conclusions can you draw?
- Fit an appropriate model relating light output to glass type and temperature.
- Analyze the residuals from this experiment. Comment on the adequacy of the models you have considered.

**Answer: By Minitab:**

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- Use  $\alpha = 0.05$  in the analysis. Is there a significant interaction effect? Does glass type or temperature affect the response? What conclusions can you draw?

Factors are Glass Type (3 levels) and Temperature (3 levels).

Response is the Light output of an oscilloscope tube.

Hypotheses are:

- For Glass Type (A):  $H_o: \tau_1 = \tau_2 = \tau_3 = 0$  ,  $H_1: \text{at least one} \neq 0$
- For Temperature (B):  $H_o: \beta_1 = \beta_2 = \beta_3 = 0$  ,  $H_1: \text{at least one} \neq 0$
- For Interaction (A\*B):  $H_o: (\tau\beta)_{ab} = 0$  ,  $H_1: \text{at least one} \neq 0$



Confidence Level ( $\alpha$ ) = 0.05, and we will use the P-value to make conclusion depending on the rule of (If the P-value is Low the null must Go)

**General Linear Model: Light Output versus Glass Type, Temperature**

Factor	Type	Levels	Values
Glass Type	fixed	3	1, 2, 3
Temperature	fixed	3	100, 125, 150

Analysis of Variance for Light Output, using Adjusted SS for Tests

Source	DF	Seq SS	Adj SS	Adj MS	F	P
Glass Type	2	150865	150865	75432	206.37	0.000
Temperature	2	1970335	1970335	985167	2695.26	0.000
Glass Type*Temperature	4	290552	290552	72638	198.73	0.000
Error	18	6579	6579	366		
Total	26	2418330				

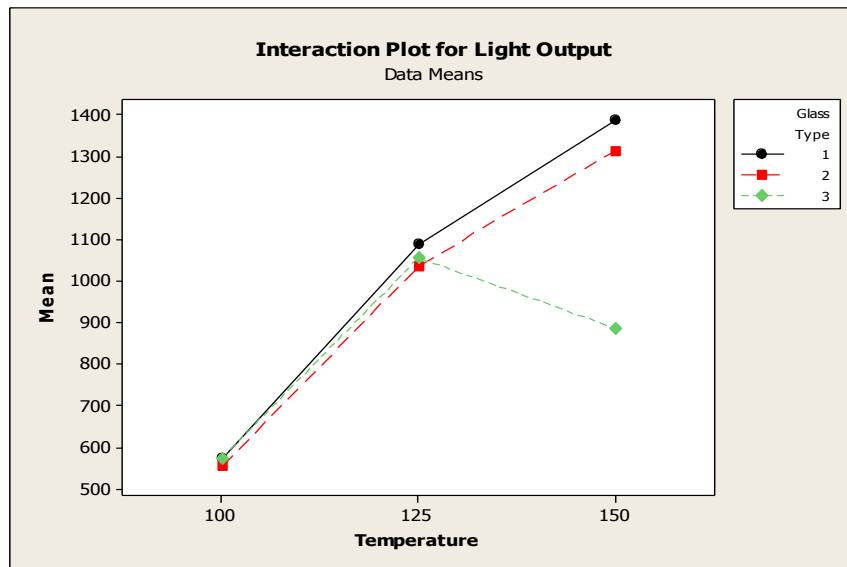
S = 19.1185    R-Sq = 99.73%    R-Sq(adj) = 99.61%

Unusual Observations for Light Output

Obs	Output	Fit	SE Fit	Residual	St Resid
13	1070.00	1035.00	11.04	35.00	2.24 R
15	1000.00	1035.00	11.04	-35.00	-2.24 R

R denotes an observation with a large standardized residual.

Yes, there is a significant interactions effect. And both factors have affect the response.





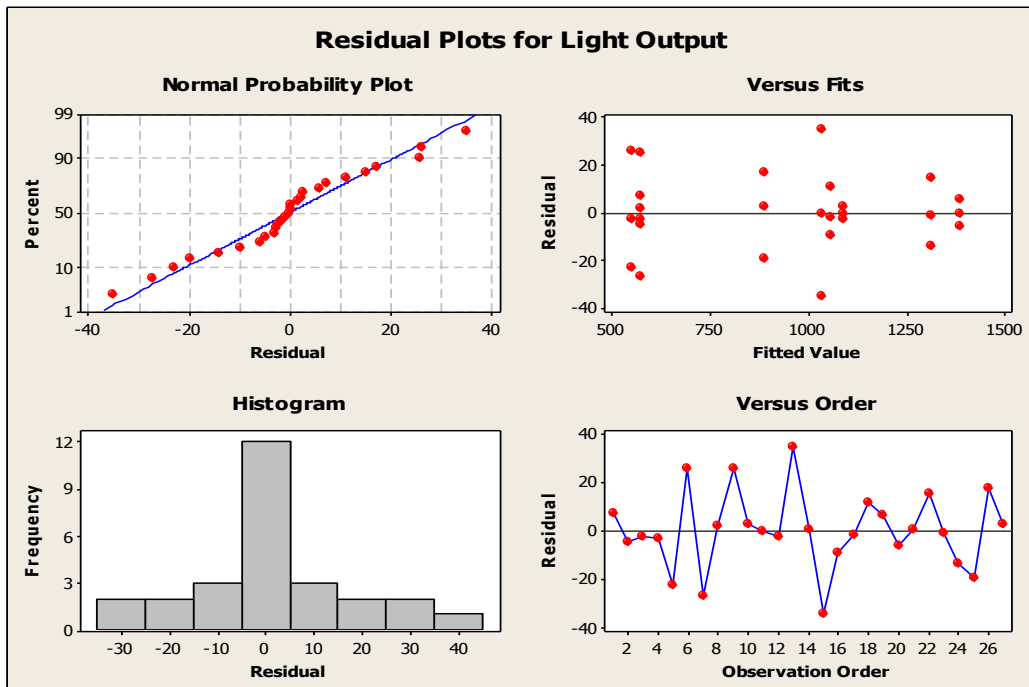
(b) Fit an appropriate model relating light output to glass type and temperature.

Term	Coef	SE Coef	T	P
Constant	940.185	3.679	255.53	0.000
Glass Type				
1	75.148	5.203	14.44	0.000
2	26.815	5.203	5.15	0.000
Temperature				
100	-373.852	5.203	-71.85	0.000
125	118.815	5.203	22.83	0.000
Glass Type*Temperature				
1 100	-68.815	7.359	-9.35	0.000
1 125	-46.815	7.359	-6.36	0.000
2 100	-40.148	7.359	-5.46	0.000
2 125	-50.815	7.359	-6.91	0.000

From Minitab output the appropriate model will be:

$$y = 940.185 + 75.148 A_1 + 26.815 A_2 - 373.852 B_1 + 118.815 B_2 - 68.815 A_1 B_1 - 46.815 A_1 B_2 - 40.148 A_2 B_1 - 50.815 A_2 B_2$$

(c) Analyze the residuals from this experiment. Comment on the adequacy of the models you have considered.





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Using the 4 in 1 plot from Minitab to analyze the residuals and from the plots we can verify the assumptions (The residuals are normality distributed with mean of Zero and constant variances):

From the normality plot the residuals are normality distributed, the means around zero and from the versus fits plot the variances seems constant.