

# Latin Square Design



## Latin Square Design

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The Latin square design is used to eliminate two nuisance sources of variability; that is, it systematically allows blocking in two directions. Thus, the rows and columns represent two restrictions on randomization.

A Latin square for  $p$  factors, or a  $p \times p$  Latin square, is a square containing  $p$  rows and  $p$  columns. A significant assumption is that the three factors (treatments, nuisance factors) do not interact

The statistical model for a Latin square is

$$y_{ij} = \mu + \alpha_i + \beta_j + \tau_k + \epsilon_{ijk} \quad i = 1, 2, \dots, p; j = 1, 2, \dots, p; k = 1, 2, \dots, p$$

where:  $\mu$  represents the overall population mean

$\alpha_i$  represents the effect of the  $i$ th row

$\beta_j$  represents the effect of the  $j$ th column

$\tau_k$  represents the effect of the  $k$ th treatment

$\epsilon_{ijk}$  represents the overall population mean

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## Latin Square Model Adequacy

Source of Variation	Sum of Squares	Degrees of Freedom	Mean Square	$F_0$
Treatments	$SS_{\text{Treatments}} = \frac{1}{p} \sum_{j=1}^p y_{j\cdot}^2 - \frac{y_{\dots}^2}{N}$	$p - 1$	$\frac{SS_{\text{Treatments}}}{p - 1}$	$F_0 = \frac{MS_{\text{Treatments}}}{MS_E}$
Rows	$SS_{\text{Rows}} = \frac{1}{p} \sum_{i=1}^p y_{i\cdot}^2 - \frac{y_{\dots}^2}{N}$	$p - 1$	$\frac{SS_{\text{Rows}}}{p - 1}$	
Columns	$SS_{\text{Columns}} = \frac{1}{p} \sum_{k=1}^p y_{\cdot k}^2 - \frac{y_{\dots}^2}{N}$	$p - 1$	$\frac{SS_{\text{Columns}}}{p - 1}$	
Error	$SS_E$ (by subtraction)	$(p - 2)(p - 1)$	$\frac{SS_E}{(p - 2)(p - 1)}$	
Total	$SS_T = \sum_i \sum_j \sum_k y_{ijk}^2 - \frac{y_{\dots}^2}{N}$	$p^2 - 1$		

$$SS_T = SS_{\text{Rows}} + SS_{\text{Columns}} + SS_{\text{Treatments}} + SS_E$$

Rejection criteria

$$F_0 > F_{\alpha, (p-1), (p-1)(p-2)}$$

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# Latin Square Model Adequacy



As in any design problem, the experimenter should investigate the adequacy of the model by inspecting and plotting the residuals. For a Latin square, the residuals are given

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$$\begin{aligned}
 e_{ijk} &= y_{ijk} - \hat{y}_{ijk} \\
 &= y_{ijk} - \bar{y}_{i..} - \bar{y}_{.j.} - \bar{y}_{..k} + 2\bar{y}_{...}
 \end{aligned}$$

Latin Square Model Adequacy

The statistical model for a Latin square is

$$y_{ijk} = \mu + \alpha_i + \tau_j + \beta_k + \epsilon_{ijk} \begin{cases} i = 1, 2, \dots, p \\ j = 1, 2, \dots, p \\ k = 1, 2, \dots, p \end{cases}$$

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where  $y_{ijk}$  is the observation in the  $i$ th row and  $k$ th column for the  $j$ th treatment

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Suppose that an experimenter is studying the effects of five different formulations of a rocket propellant used in aircrew escape systems on the observed burning rate. Each formulation is mixed from a batch of raw material that is only large enough for five formulations to be tested. Furthermore, the formulations are prepared by several operators, and there may be substantial differences in the skills and experience of the operators. Using Latin Square Design , the data would be

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Batches of Raw Material	Operators				
	1	2	3	4	5
1	A = 24	B = 20	C = 19	D = 24	E = 24
2	B = 17	C = 24	D = 30	E = 27	A = 36
3	C = 18	D = 38	E = 26	A = 27	B = 21
4	D = 26	E = 31	A = 26	B = 23	C = 22
5	E = 22	A = 30	B = 20	C = 29	D = 31

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The five formulations (or treatments) are denoted by the Latin letters A, B, C, D, and E

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After coding by subtracting 25 from each observation, we have the data in following table

Batches of Raw Material	Operators					$y_{i..}$
	1	2	3	4	5	
1	$A = -1$	$B = -5$	$C = -6$	$D = -1$	$E = -1$	-14
2	$B = -8$	$C = -1$	$D = 5$	$E = 2$	$A = 11$	9
3	$C = -7$	$D = 13$	$E = 1$	$A = 2$	$B = -4$	5
4	$D = 1$	$E = 6$	$A = 1$	$B = -2$	$C = -3$	3
5	$E = -3$	$A = 5$	$B = -5$	$C = 4$	$D = 6$	7
$y_{..k}$	-18	18	-4	5	9	$10 = y_{...}$

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$$SS_T = \sum_i \sum_j \sum_k y_{ijk}^2 - \frac{y_{...}^2}{N}$$

$$= 680 - \frac{(10)^2}{25} = 676.00$$

$$SS_{\text{Batches}} = \frac{1}{p} \sum_{i=1}^p y_{i..}^2 - \frac{y_{...}^2}{N}$$

$$= \frac{1}{5} [(-14)^2 + 9^2 + 5^2 + 3^2 + 7^2] - \frac{(10)^2}{25} = 68.00$$

$$SS_{\text{Operators}} = \frac{1}{p} \sum_{k=1}^p y_{...k}^2 - \frac{y_{...}^2}{N}$$

$$= \frac{1}{5} [(-18)^2 + 18^2 + (-4)^2 + 5^2 + 9^2] - \frac{(10)^2}{25} = 150.00$$

$$SS_{\text{Formulations}} = \frac{1}{p} \sum_{j=1}^p y_{.j.}^2 - \frac{y_{...}^2}{N}$$

$$= \frac{18^2 + (-24)^2 + (-13)^2 + 24^2 + 5^2}{5} - \frac{(10)^2}{25} = 330.00$$

The error sum of squares is found by subtraction:

$$SS_E = SS_T - SS_{\text{Batches}} - SS_{\text{Operators}} - SS_{\text{Formulations}}$$

$$= 676.00 - 68.00 - 150.00 - 330.00 = 128.00$$

Example

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Source of Variation	Sum of Squares	Degrees of Freedom	Mean Square	$F_0$
Formulations	330.00	4	82.50	7.73
Batches of raw material	68.00	4	17.00	
Operators	150.00	4	37.50	
Error	128.00	12	10.67	
Total	676.00	24		

The analysis of variance is summarized in Table 4-12. We conclude that there is a significant difference in the mean burning rate generated by the different rocket propellant formulations. There is also an indication that there are differences between operators, so blocking on this factor was a good precaution

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↓	C1	C2	C3	C4	C5	C6
	Burning Rate	Batches of raw materials	Operators	Treatments		
1	-1	1	1	1		
2	-5	1	2	2		
3	-6	1	3	3		
4	-1	1	4	4		
5	-1	1	5	5		
6	-8	2	1	2		
7	-1	2	2	3		
8	5	2	3	4		
9	2	2	4	5		
10	11	2	5	1		
11	-7	3	1	3		
12	13	3	2	4		
13	1	3	3	5		
14	2	3	4	1		
15	-4	3	5	2		
16	1	4	1	4		
17	6	4	2	5		
18	1	4	3	1		
19	-2	4	4	2		
20	-3	4	5	3		
21	-3	5	1	5		
22	5	5	2	1		
23	-5	5	3	2		
24	4	5	4	3		

Current Worksheet: Worksheet 1



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Minitab - Untitled - [Worksheet 1 \*\*\*]

File Edit Data Calc Stat Graph Editor Tools Window Help

Basic Statistics  
Regression  
**ANOVA**  
DOE  
Control Charts  
Quality Tools  
Reliability/Survival  
Multivariate  
Time Series  
Tables  
Nonparametrics  
EDA  
Power and Sample Size

One-Way...  
One-Way (Unstacked)...  
Two-Way...  
Analysis of Means...  
Balanced ANOVA...  
**General Linear Model...**  
Fully Nested ANOVA...  
Balanced MANOVA...  
General MANOVA...  
Test for Equal Variances...  
Interval Plot...  
Main Effects Plot...  
Interactions Plot...

	C1	Bat				C6	C7	C8	C9
1	-1								
2	-5								
3	-6								
4	-1								
5	-1								
6	-8								
7	-1		2						
8	5		2						
9	2		2						
10	11		2	5	1				
11	-7		3	1	3				
12	13		3	2	4				
13	1		3	3	5				
14	2		3	4	1				
15	-4		3	5	2				
16	1		4	1	4				
17	6		4	2	5				
18	1		4	3	1				
19	-2		4	4	2				
20	-3		4	5	3				
21	-3		5	1	5				